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D3594-043
Job Sheet 186939



Part No: D3594-043

Job Qty: 8 ea

Part Name: Floor Doubler Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEETS 3,4 IPP Rev :A New Issue 07-01-22 EC IPP REV:B 16.07.28 DWG REV:C DD
VERF:JLM IPP REV:C 17.04.27 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	8 pcs	11/30/18	11/30/18	0.00	3.31	Waterjet - Flow		SK 18/11/29
110	QC	8 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Waterjet-2		SC 18/11/29
120	QC	8 pcs	11/30/18	11/30/18	0.00	0.00	QC8-3		38
130	Small Fab	8 pcs	11/30/18	11/30/18	0.00	0.42	Small Fab-4		9-89 DAS
140	QC	8 pcs	11/30/18	11/30/18	0.00	0.00	QC5		38
150	HandFinish	8 pcs	11/30/18	11/30/18	0.00	0.27	HandFinish1		D.R. 18/12/10
160	QC	8 pcs	11/30/18	11/30/18	0.00	0.00	QC7-2		36 DAS
170	Small Fab	8 pcs	11/30/18	11/30/18	0.00	0.42	Small Fab-4		DAS 9-89 36
180	QC	8 pcs	11/30/18	11/30/18	0.00	0.00	QC5		DEC 11 2018 9-89
190	Packaging	8 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1	51503	DEC 11 2018 9-89
200	QC21-SA	8 Ea	11/30/18	11/30/18	0.00	0.00	QC21		DAS 21 DEC 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	4.0800 sf (.51 ea)	100-Waterjet - Flow - 1	5114804
MS20426AD4-4	Rivet	16 Ea (2 ea)	170-Small Fab	5113854
MS21069-5	Anchor Nuts	8 Ea (1 ea)	170-Small Fab	5083549

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.080	4	74	0
170-Small Fab	MS20426AD4-4	16	2,961	0
	MS21069-5	8	36	0

Part Specifications

Specifications could not be found.



Work Order update only

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Date : _____		Step #: _____		Engineering Quality Other MRB (QSI042) Approval	
Description Work Order Details				Container No: S133302 Part: D3594 - 043 Job No: 186939 Serial No/Batch: S133302 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/29/18	
				Completed By Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due		FAULT CATEGORY Pressure/Forced Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Temperature/Cure Set-up BOM/Route Broken/Damage/Defect Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes Power Loss/Surge Folio/Program Grain Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence			
OTHER :					

